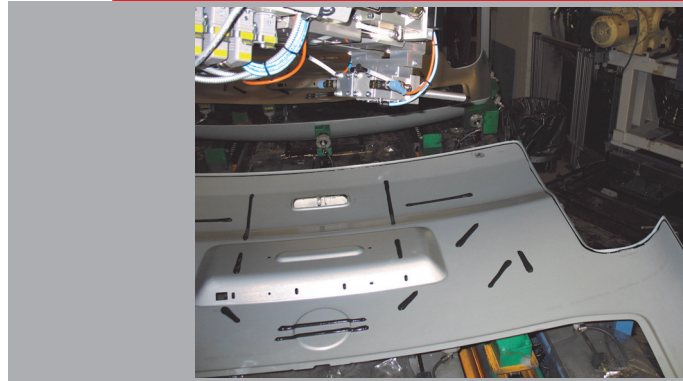


**3M™ SCOTCH-WELD™
STRUCTURAL TWO-PART
EPOXY EC-3333**

DESCRIPTION:

3M Scotch-Weld Structural Epoxy Adhesive EC-3333 is a two-component epoxy adhesive that cures at room temperature or with heat to form a tough, impact-resistant bond.



VALUE OPPORTUNITY

- Facilitates the joining of dissimilar materials. Allows the usage of high-strength materials such as magnesium or steel.
- Provides an alternative bonding method to greatly reduce mass and weight while allowing for greater flexibility in design of materials.

TECHNICAL BENEFITS

- Extremely high shear strength
- Extremely high peel strength
- Outstanding environmental resistance
- Controlled flow
- 20-minute work life

ADDITIONAL INFORMATION

	Scotch-Weld EC-3333 Adhesives Part B	Scotch-Weld EC-3333 Adhesives Part A
Component	Base	Accelerator
Viscosity (Brookfield RVF):	40,000 – 100,000 cps	8,000 – 14,000 cps
Color:	Dark Gray	Amber
Weight/Gallon:	9.3 – 9.7 lbs.	9.1 – 9.5 lbs
Solids:	100%	100%
Mix Ratio:	100	50
Worklife at 72 ± 3° F	20 min	20 min

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